

## PRODUCT DATASHEET

# LEXAN™ SL2030 SHEET

### DESCRIPTION

LEXAN™ SL2030 is a UV-stabilized, transparent, polycarbonate sheet. The grade is specifically developed for the eye protection industry. In addition to excellent optical performance, it offers outstanding impact resistance, good stiffness and strength and ease of processing. Typical applications are; motor helmet visors, industrial visors and goggles, sport goggles, police helmet visors and sunglasses.

### TYPICAL PROPERTY VALUES\*

PROPERTY	TEST METHOD	UNITS	VALUE
<b>PHYSICAL</b>			
Density	ISO 1183	g/cm <sup>3</sup>	120
Water absorption, 50% RH, 23 °C	ISO 62	%	0.15
Water absorption, saturation, 23°C	ISO 62	%	0.35
<b>MECHANICAL</b>			
Yield stress 50 mm/min	ISO 527	MPa	>60
Yield strain 50 mm/min	ISO 527	%	6
Nominal strain at break 50 mm/min	ISO 527	%	>100
Tensile modulus 1 mm/min	ISO 527	MPa	2300
Flexural strength 2 mm/min	ISO 178	MPa	100
Flexural modulus 2 mm/min	ISO 178	MPa	2300
<b>IMPACT</b>			
Charpy impact, notched 23°C, 3.0 mm	ISO 179/1eA	kJ/m <sup>2</sup>	75
Izod impact, unnotched 23°C, 3.0 mm	ISO 180/1U	kJ/m <sup>2</sup>	NB
Izod impact, notched 23°C, 3.0 mm	ISO 180/1A	kJ/m <sup>2</sup>	70
<b>THERMAL</b>			
Vicat softening temperature, B/120	ISO 306	°C	145
Temperature of deflection under load (type A), 18 MPa, flat	ISO 75-2	°C	127
Thermal conductivity	ISO 8302	W/m.°C	0.2
Coefficient of linear thermal expansion, 23-55°C	ISO 11359-2	1/°C	7x10 <sup>-5</sup>
Ball pressure test 125 ±2°C	IEC 60695-10-2	-	Pass
<b>ELECTRICAL</b>			
Volume resistivity	IEC 60093	Ohm.cm	>10 <sup>15</sup>
Dielectric strength, in oil, 3.2 mm	IEC 60243-1	kV/mm	18

\*These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local POLYVANTIS representative or the POLYVANTIS Quality Services Department.

### CHEMICAL RESISTANCE

LEXAN™ SL2030 sheet has sufficient resistance to most mineral oils, greases, aliphatic hydrocarbons and acids under low or moderate stress levels. In applications where the LEXAN SL2030 sheet will come into contact with aggressive chemicals, specific (application related) testing is always advised. Effective painting systems can improve chemical resistance.

### PRODUCT AVAILABILITY

Product code: LEXAN™ SL2030 Sheet  
Gauge range: 0.75mm-4mm  
Texture: Polished/ polished

Please check with your local inside sales rep for available gauges, sizes, and colors.

**POLYVANTIS**

[www.polyvantis.com](http://www.polyvantis.com)



**LEXAN™**  
POLYCARBONATE FILM & SHEET  
Tough,  
Virtually  
Unbreakable